

Safety Data Sheet

according to Regulation (EC) No 1907/2006

FENOPLAST KF-352

Revision date: 29.03.2017

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

FENOPLAST KF-352

Product code:

217789
217789-20
227789-50

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Adhesives, sealants

1.3. Details of the supplier of the safety data sheet

Company name:	Fenoplast Fügetechnik GmbH	
Street:	Zur Dornheck 21-23	
Place:	D-35764 Sinn-Fleisbach	
Telephone:	+49 (0) 2772 57587-0	Telefax: +49 (0) 2772 57587-20
e-mail:	info@fenoplast.de	
Internet:	http://www.fenoplast.de	
Responsible Department:	E-mail (competent person): productsafety@fenoplast.de	

1.4. Emergency telephone number:

GBK GmbH +49 (0) 6132 / 84 463 (24 h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No. 1272/2008

Hazard categories:

Flammable liquid: Flam. Liq. 2

Serious eye damage/eye irritation: Eye Irrit. 2

Specific target organ toxicity - single exposure: STOT SE 3

Hazard Statements:

Highly flammable liquid and vapour.

Causes serious eye irritation.

May cause drowsiness or dizziness.

2.2. Label elements

Regulation (EC) No. 1272/2008

Hazard components for labelling

butanone; ethyl methyl ketone

acetone; propan-2-one; propanone

ethyl acetate

Signal word:

Danger

Pictograms:



Hazard statements

H225

Highly flammable liquid and vapour.

H319

Causes serious eye irritation.

H336

May cause drowsiness or dizziness.

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Precautionary statements

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves and eye/face protection.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P403	Store in a well-ventilated place.
P501	Dispose of waste according to applicable legislation.

Special labelling of certain mixtures

EUH066	Repeated exposure may cause skin dryness or cracking.
EUH208	Contains 3,4-Epoxy cyclohexylmethyl-3,4-epoxy cyclohexyl carboxylate. May produce an allergic reaction.

2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Hazardous components**

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification according to Regulation (EC) No. 1272/2008 [CLP]			
78-93-3	butanone; ethyl methyl ketone			25 - 50 %
	201-159-0	606-002-00-3	01-2119457290-43	
	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3; H225 H319 H336 EUH066			
67-64-1	acetone; propan-2-one; propanone			10 - 20 %
	200-662-2	606-001-00-8	01-2119471330-49	
	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3; H225 H319 H336 EUH066			
141-78-6	ethyl acetate			< 12,5 %
	205-500-4	607-022-00-5	01-2119475103-46	
	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3; H225 H319 H336 EUH066			
2386-87-0	3,4-Epoxy cyclohexylmethyl-3,4-epoxy cyclohexyl carboxylate			< 0,5 %
	219-207-4			
	Skin Sens. 1; H317			

Full text of H and EUH statements: see section 16.

SECTION 4: First aid measures**4.1. Description of first aid measures****After inhalation**

Provide fresh air. If breathing is irregular or stopped, administer artificial respiration. If unconscious place in recovery position and seek medical advice.

After contact with skin

Remove mechanically (e.g. dab away using wadding or cellulose material) then thoroughly wash the affected skin with a mild cleansing agent and water.

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After contact with eyes

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

After ingestion

Rinse mouth. Do NOT induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Water spray. alcohol resistant foam. Extinguishing powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

In case of fire may be liberated: Gases/vapours, toxic

5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Provide adequate ventilation. Keep away from sources of ignition - No smoking. Wear breathing apparatus if exposed to vapours/dusts/aerosols.

6.2. Environmental precautions

Do not allow uncontrolled discharge of product into the environment.

6.3. Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Take up mechanically.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges.

Vapours can form explosive mixtures with air.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Provide for retaining containers, eg. floor pan without outflow.

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Advice on storage compatibility

Do not store together with: Food and feedingstuffs

Further information on storage conditions

Avoid: Frost. heat. Protect against direct sunlight. Keep container tightly closed in a cool, well-ventilated place.

7.3. Specific end use(s)

Adhesives, sealants

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
67-64-1	Acetone	500	1210		TWA (8 h)	WEL
		1500	3620		STEL (15 min)	WEL
78-93-3	Butan-2-one (methyl ethyl ketone)	200	600		TWA (8 h)	WEL
		300	899		STEL (15 min)	WEL
141-78-6	Ethyl acetate	200	-		TWA (8 h)	WEL
		400	-		STEL (15 min)	WEL

Biological Monitoring Guidance Values (EH40)

CAS No	Substance	Parameter	Value	Test material	Sampling time
78-93-3	Butan-2-one	butan-2-one	70 µmol/L	urine	Post shift

8.2. Exposure controls



Appropriate engineering controls

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

Protective and hygiene measures

Wash hands before breaks and after work. Remove contaminated, saturated clothing immediately. Keep away from food, drink and animal feedingstuffs.

Eye/face protection

Tightly sealed safety glasses.

Hand protection

To follow: Organisational measures to prevent exposure.
Protect skin by using skin protective cream.

Long-term (continuous): Breakthrough time (maximum wearing time) 480 min

Short-term (single): FKM (fluoro rubber). Thickness of the glove material 0,7 mm. Breakthrough time (maximum wearing time) 15 min.

Short-term (single): NBR (Nitrile rubber). Thickness of the glove material >= 0,12 mm.

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When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Flame-retardant protective clothing. Wear anti-static footwear and clothing

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. (DIN EN 14387/DIN EN 141)

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	liquid
Colour:	white
Odour:	like: Solvent

Test method

pH-Value:	not determined
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Changes in the physical state

Melting point:	not determined
Initial boiling point and boiling range:	56 °C
Flash point:	-20 °C

Flammability

Solid:	not applicable
Gas:	not applicable

Explosive properties

Explosion group: IIA

Lower explosion limits:	1,8 vol. %
Upper explosion limits:	13 vol. %
Ignition temperature:	460 °C

Auto-ignition temperature

Solid:	not applicable
Gas:	not applicable

Decomposition temperature:	not determined
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Oxidizing properties

Not oxidising.

Vapour pressure: (at 20 °C)	240 hPa
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Density (at 20 °C):	0,92 g/cm ³
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Water solubility:	partially soluble
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Solubility in other solvents

not determined

Partition coefficient:	not determined
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Viscosity / dynamic: (at 20 °C)	19500 mPa·s
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Vapour density:	not determined
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Evaporation rate:	not determined
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9.2. Other information

Odour threshold: not determined

SECTION 10: Stability and reactivity**10.1. Reactivity**

No information available.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

No known hazardous reactions.

10.4. Conditions to avoid

No information available.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

In case of fire may be liberated: Hydrogen chloride (HCl)

SECTION 11: Toxicological information**11.1. Information on toxicological effects****Acute toxicity**

Based on available data, the classification criteria are not met.

Irritation and corrosivity

Causes serious eye irritation.

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause drowsiness or dizziness. (butanone; ethyl methyl ketone; acetone; propan-2-one; propanone)

STOT-repeated exposure

Repeated exposure may cause skin dryness or cracking.

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

SECTION 12: Ecological information**12.1. Toxicity**

The product is not: Ecotoxic.

12.2. Persistence and degradability

The product has not been tested.

12.3. Bioaccumulative potential

The product has not been tested.

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

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The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Other adverse effects

No information available.

Further information

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Advice on disposal

Do not allow to enter into surface water or drains. Dispose of waste according to applicable legislation.

Waste disposal number of waste from residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

Waste disposal number of used product

080411 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); adhesive and sealant sludges containing organic solvents or other hazardous substances; hazardous waste

Waste disposal number of contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances; hazardous waste

Contaminated packaging

Completely emptied packages can be recycled.

SECTION 14: Transport information

Land transport (ADR/RID)

<u>14.1. UN number:</u>	UN 1133
<u>14.2. UN proper shipping name:</u>	Adhesives
<u>14.3. Transport hazard class(es):</u>	3
<u>14.4. Packing group:</u>	III
Hazard label:	3



Classification code:	F1
Special Provisions:	640E
Limited quantity:	5 L
Excepted quantity:	E1
Transport category:	3
Hazard No:	30
Tunnel restriction code:	D/E

Inland waterways transport (ADN)

<u>14.1. UN number:</u>	UN 1133
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14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: III
 Hazard label: 3



Classification code: F1
 Special Provisions: 640E
 Limited quantity: 5 L
 Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: II
 Hazard label: 3



Special Provisions: -
 Limited quantity: 5 L
 Excepted quantity: E2
 EmS: F-E, S-D

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: II
 Hazard label: 3



Special Provisions: A3
 Limited quantity Passenger: 1 L
 Passenger LQ: Y341
 Excepted quantity: E2
 IATA-packing instructions - Passenger: 353
 IATA-max. quantity - Passenger: 5 L
 IATA-packing instructions - Cargo: 364
 IATA-max. quantity - Cargo: 60 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: no

14.6. Special precautions for user

Warning: flammable liquids

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3: butanone; ethyl methyl ketone; acetone; propan-2-one; propanone; ethyl acetate;
3,4-Epoxy cyclohexylmethyl-3,4-epoxy cyclohexyl carboxylate

2010/75/EU (VOC): 82,49 %
Information according to 2012/18/EU (SEVESO III): P5c FLAMMABLE LIQUIDS

National regulatory information

Employment restrictions: Observe restrictions to employment for juvenils according to the 'juvenile work protection guideline' (94/33/EC).
Water contaminating class (D): 2 - water contaminating
Skin resorption/Sensitization: Causes allergic hypersensitivity reactions.

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonized System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%

Classification for mixtures and used evaluation method according to Regulation (EC) No. 1272/2008 [CLP]

Classification	Classification procedure
Flam. Liq. 2; H225	
Eye Irrit. 2; H319	
STOT SE 3; H336	

Relevant H and EUH statements (number and full text)

H225 Highly flammable liquid and vapour.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
EUH066 Repeated exposure may cause skin dryness or cracking.
EUH208 Contains 3,4-Epoxy cyclohexylmethyl-3,4-epoxy cyclohexyl carboxylate. May produce an allergic reaction.

Further Information

The information is based on present level of our knowledge. It does not, however, give assurances of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)